

Date: Monday, 5/14/2007 7:14:02 AM
 User: Kim Johnston

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32333-2
 Estimate Number : 12855
 P.O. Number : N/A
 This Issue : 5/14/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A
 Previous Run : N/A
 Written By :
 Checked & Approved By :
 Comment : est rev A 07/05/10 new issue EC

Drawing Name : HARNESS ASSEMBLY
 Part Number : D412702103B
 Drawing Number : ICA D412-702 P.79
 Project Number : N/A
 Drawing Revision : D
 Material : N/A
 Due Date : 5/15/2007
 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	DTO
2.0	D35738	ADAPTER	✓
3.0	D3579045	SHOULDER HARNESS LH	✓
4.0	K62	CLIP	✓
5.0	MS24693S272	Screw	✓ ml07/05/17

Date: Monday, 5/14/2007 7:14:02 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32333

Part Number: D412702103B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 36.0000 Each(s)

Washer

batch: M11763-

(22 X)

(14 XM 19 183)

7.0 MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 36.0000 Each(s)

Nut

batch: M104215-

8.0 D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 9.0000 Each(s)

DECAL

batch: B32080

ml07/05/17

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

ml
INSPECT WORK TO CURRENT STEP

10.0 QC5



ml05-17 (2)

ml07/05/17

Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

11.0 PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-103B CHG001

Location: _____

PPP Rev: _____

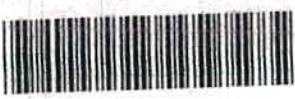
ml05-17 (2)

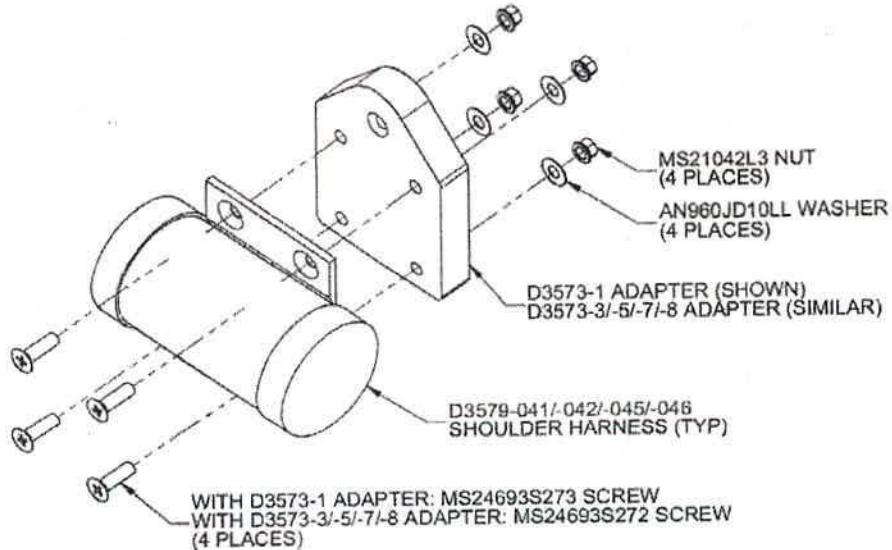
Inspection level 21

ml07/05/17 (1)

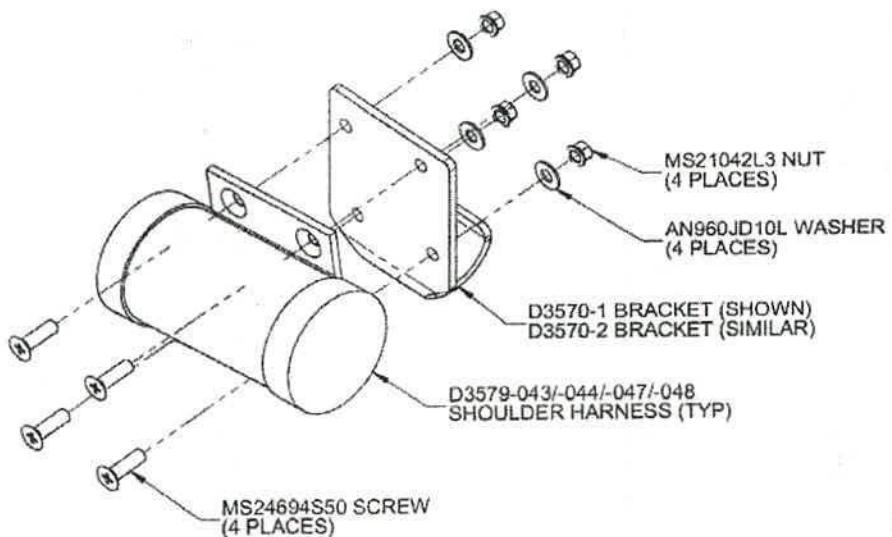
ml07/05/17 (1)

Job Completion





DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES SUBJECT TO AMENDMENT
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. 32333

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/17	1	w/o split again	mjl	07/05/17	2	✓ 07/05/17	✓ 07/05/17

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D3569-3 do not stick	le 07-05-17	use contact Cinent M 102565 SEE W/O 32332 FOR EMAIL FROM SCHROTH	mjl 07/05/17	✓ 07/05/17	le 07-05-17	✓ 07/05/17

NOTE: Date & initial all entries